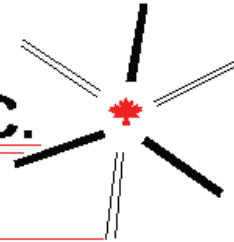


**AOG**

**HELISERVICES INC.**



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## COMPONENT OVERHAUL / EXCHANGE LIST

**BELL HELICOPTER TEXTRON 206 SERIES**

**BELL HELICOPTER TEXTRON 407 SERIES**

***Bell* Helicopter**  
A Textron Company

***Approved Service Facility***

**MDHC 369/500/600 SERIES**



**SCHWEIZER 269/300 SERIES**



**COMPONENTS**

206-030-539-101	ISOLATION MOUNT	OVERHAUL / EXCHANGE
206-033-506-XXX	LATERAL SPRING	OVERHAUL / EXCHANGE
206-033-516-101	NODAL FLEXURE	OVERHAUL / EXCHANGE
206-033-554-101	PYLON LINK	OVERHAUL / EXCHANGE
206-011-139-001	FLAP RETRAINT ARM	OVERHAUL / EXCHANGE
206-033-518-XXX	BEAM UP/ DOWN STOP	OVERHAUL / EXCHANGE
206-033-501-XXX	FWD / AFT BEAM SUPPORT	OVERHAUL / EXCHANGE
206-033-544-001	SUPPORT BRACKET	OVERHAUL / EXCHANGE
206-031-509-XXX	DRAG PIN ASSEMBLY	REPAIR / OVERHAUL / EXCHANGE
206-033-542-XXX	STOP MOUNT ASSEMBLY	REPAIR / OVERHAUL / EXCHANGE
206-001-551-001	BELLCRANK	REPAIR / OVERHAUL / EXCHANGE
206-001-552-001	BELLCRANK	REPAIR / OVERHAUL / EXCHANGE
206-001-538-009	BELLCRANK	REPAIR / OVERHAUL / EXCHANGE
206-011-724-XXX	CONTROL ROD	OVERHAUL / EXCHANGE
206-010-101-129	YOKE ASSY	OVERHAUL / EXCHANGE
206-011-149-105	YOKE ASSY	OVERHAUL / EXCHANGE
206-010-455-001	INNER CAP	REPAIR / OVERHAUL / EXCHANGE
206-010-451-005	INNER RING	REPAIR / OVERHAUL / EXCHANGE
206-040-437-001	OUTPUT CAP	REPAIR / OVERHAUL / EXCHANGE
206-010-453-009	OUTER RING	REPAIR / OVERHAUL / EXCHANGE
206-033-513-001	LINK ATTACHMENT	OVERHAUL / EXCHANGE
206-031-554-003	SPINDLE	OVERHAUL / EXCHANGE

**FUEL SYSTEM**

EA470B3588	TANK UNIT	OVERHAUL / EXCHANGE
EA470-3587	TANK UNIT	OVERHAUL / EXCHANGE

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## BELL HELICOPTER TEXTRON 206 SERIES

1C27-1	BOOST PUMP	OVERHAUL / EXCHANGE
1C27-10	BOOST PUMP	OVERHAUL / EXCHANGE
2C27-1	BOOST PUMP	OVERHAUL / EXCHANGE
2C27-3	BOOST PUMP	OVERHAUL / EXCHANGE
205-061-635-005	FUEL FLOW SWITCH	OVERHAUL / EXCHANGE
206-063-632-XXX	FUEL CELL	OVERHAUL / EXCHANGE
206-064-611-XXX	FUEL CELL	OVERHAUL / EXCHANGE
206-063-656-005	TRANSMITTER	OVERHAUL / EXCHANGE
206-064-635-XXX	TRANSMITTER	OVERHAUL / EXCHANGE
206-364-601-101	TRANSMITTER	OVERHAUL / EXCHANGE
206-063-657-005	FUEL PROBE	OVERHAUL / EXCHANGE
206-064-618-001	FUEL PROBE	OVERHAUL / EXCHANGE
206-064-636-XXX	FUEL PROBE	OVERHAUL / EXCHANGE
206-064-637-101	FUEL PROBE	OVERHAUL / EXCHANGE
206-064-637-103	FUEL PROBE	OVERHAUL / EXCHANGE

### **PUMPS**

206-040-184-001	OIL PUMP	OVERHAUL / EXCHANGE
206-040-190-005	OIL PUMP	OVERHAUL / EXCHANGE
206-076-022-101	HYDRAULIC PUMP	OVERHAUL / EXCHANGE
206-076-030-101	HYDRAULIC PUMP	OVERHAUL / EXCHANGE
206-076-030-111	HYDRAULIC PUMP	OVERHAUL / EXCHANGE

### **ROTOR BRAKE**

4000397	ROTOR BRAKE CALIPER	REPAIR / OVERHAUL / EXCHANGE
206-076-047-101	MASTER CYLINDER	REPAIR / OVERHAUL / EXCHANGE

### **SERVOS**

206-076-062-XXX	HYDRAULIC SERVO	OVERHAUL / EXCHANGE
206-076-031-XXX	HYDRAULIC SERVO	OVERHAUL / EXCHANGE

### **GENERATORS**

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## BELL HELICOPTER TEXTRON 206 SERIES

150SGXXXX	STARTER GENERATOR	OVERHAUL / EXCHANGE
160SGXXXX	STARTER GENERATOR	OVERHAUL / EXCHANGE
200SGLXXXX	STARTER GENERATOR	OVERHAUL / EXCHANGE
23031 SERIES	STARTER GENERATOR	OVERHAUL / EXCHANGE
23032 SERIES	STARTER GENERATOR	OVERHAUL / EXCHANGE
23046 SERIES	STARTER GENERATOR	OVERHAUL / EXCHANGE
206-062-627-003	TACH GENERATOR	NEW - OVERHAUL / EXCHANGE
206-375-200-103	TACH GENERATOR	NEW - OVERHAUL / EXCHANGE
206-076-373-XXX	TACH GENERATOR	NEW - OVERHAUL / EXCHANGE
<b>ACTUATORS</b>		
206-062-721-XXX	LINEAR ACTUATOR	NEW - OVERHAUL / EXCHANGE
<b>ELECTRICAL AND INDICATORS</b>		
1589-1F	VOLTAGE REGULATOR	OVERHAUL / EXCHANGE
206-075-447-101	VOLTAGE REGULATOR	OVERHAUL / EXCHANGE
214-075-187-003	VOLTAGE REGULATOR	OVERHAUL / EXCHANGE
205-075-642-001	REV. CURRENT RELAY	OVERHAUL / EXCHANGE
206-070-265-XXX	DUAL TACH	OVERHAUL / EXCHANGE
206-070-266-XXX	NG TACH	OVERHAUL / EXCHANGE
206-075-681-XXX	DUAL TACH	OVERHAUL / EXCHANGE
206-075-189-XXX	FUEL QTY	OVERHAUL / EXCHANGE
206-075-190-XXX	TOT	OVERHAUL / EXCHANGE
206-075-185-XXX	ENGINE TORQUE	OVERHAUL / EXCHANGE
206-075-186-XXX	FUEL PRESSURE	OVERHAUL / EXCHANGE
206-075-739-XXX	ENGINE TORQUE	OVERHAUL / EXCHANGE
206-070-264-XXX	AIRSPEED	OVERHAUL / EXCHANGE
206-075-187-XXX	OP / OT GAUGE	OVERHAUL / EXCHANGE
206-375-200-XXX	TOT GAUGE	OVERHAUL / EXCHANGE
200 SERIES	GYRO	OVERHAUL / EXCHANGE

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**BELL HELICOPTER  
TEXTRON 206 SERIES**

500 SERIES

HORIZON REFERENCE

OVERHAUL / EXCHANGE

**BLOWERS**

206-073-913-XXX

CABIN BLOWER

OVERHAUL / EXCHANGE

206-070-475-005

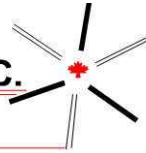
BLOWER MOTOR

OVERHAUL / EXCHANGE

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**BELL HELICOPTER  
TEXTRON 407 SERIES**

## **COMPONENTS**

407-310-100-105	LEAD LAG DAMPER	OVERHAUL EXCHANGE
407-310-101-101	SHEAR BEARING	OVERHAUL EXCHANGE
407-310-102-101	THRUST BEARING	OVERHAUL EXCHANGE
407-310-203-101	CORNER PYLON MOUNT	OVERHAUL EXCHANGE
407-312-100-101	TAIL ROTOR BEARING	OVERHAUL EXCHANGE
407-010-206-103	SPRING ASSY	BEARING REPLACEMENT
206-076-030-111	HYDRAULIC PUMP	OVERHAUL EXCHANGE
214-175-278-101	ENCODING ALTIMETER	OVERHAUL EXCHANGE
407-375-008-101	DUAL TACH	OVERHAUL EXCHANGE
407-375-003-XXX	ENGINE TORQUE	OVERHAUL EXCHANGE
407-375-001-XXX	MEASURED GAS TEMP	OVERHAUL EXCHANGE
407-375-002-XXX	GAS PRODUCER	OVERHAUL EXCHANGE
407-375-004-101	ENGINE TEMP PRESS	OVERHAUL EXCHANGE
407-375-006-101	FUEL QUANTITY	OVERHAUL EXCHANGE
407-375-007-XXX	FUEL PRESS	OVERHAUL EXCHANGE
407-375-XXX-XXX	FUEL PROBE	OVERHAUL EXCHANGE

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**MD HELICOPTERS  
369/500/600 SERIES**

**COMPONENTS**

369D21400-503	MAIN ROTOR DAMPER	OVERHAUL / EXCHANGE
369A1724-7	TAIL ROTOR BEARING	OVERHAUL / EXCHANGE
369A5100	M/R TRANSMISSION	OVERHAUL / EXCHANGE
369A5350	OVERRUNNING CLUTCH	OVERHAUL / EXCHANGE
369A5400	T/R GEARBOX	OVERHAUL / EXCHANGE
369A7010-501	ONE WAY LOCK	OVERHAUL / EXCHANGE
369A7609-501	MAIN ROTOR SWASHPLATE	OVERHAUL / EXCHANGE
369D21200	MAIN ROTOR HUB	OVERHAUL / EXCHANGE
369D21701-21	TAIL ROTOR FORK (4)	OVERHAUL / EXCHANGE
369D21721-21	TAIL ROTOR FORK	OVERHAUL / EXCHANGE
369D21800-501	T/R PITCH CONTROL	OVERHAUL / EXCHANGE
369D21801-11	T/R SWASHPLATE	OVERHAUL / EXCHANGE
369D21821	T/R PITCH CONTROL (4)	OVERHAUL / EXCHANGE
369D21822	SWASHPLATE (4)	OVERHAUL / EXCHANGE
369D21500	M/R TRANSMISSION	OVERHAUL / EXCHANGE
369D25300	T/R TRANSMISSION	OVERHAUL / EXCHANGE
369D25400	T/R TRANSMISSION	OVERHAUL / EXCHANGE
369D26300	L/G DAMPER	OVERHAUL / EXCHANGE
369D26301	L/G DAMPER	OVERHAUL / EXCHANGE
369D27609-501	M/R SWASHPLATE	OVERHAUL / EXCHANGE
369F5100-507	M/R TRANSMISSION	OVERHAUL / EXCHANGE
369F5450	CLUTCH	OVERHAUL / EXCHANGE
369H1728-11	T/R FORK	OVERHAUL / EXCHANGE
500N5400	NOTAR FAN GEARBOX	OVERHAUL / EXCHANGE

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**SCHWEIZER  
HELICOPTERS 269/300  
SERIES**

**COMPONENTS**

269A1333-7	M/R SWASHPLATE	OVERHAUL EXCHANGE
269A7522	BELLCRANK ASSY	OVERHAUL EXCHANGE
269A7518	BELLCRANK ASSY	OVERHAUL EXCHANGE
269A7519	BELLCRANK ASSY	OVERHAUL EXCHANGE
269A7508	IDLER ASSY	OVERHAUL EXCHANGE
269A5114	COVER ASSY	OVERHAUL EXCHANGE
269A5108	RETAINER ASSY	OVERHAUL EXCHANGE
269A5105	COVER ASSY	OVERHAUL EXCHANGE
269A3150	DAMPER ASSY	OVERHAUL EXCHANGE

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